

C1 Host Cell Proteins

Immunoenzymetric Assay for the Measurement of C1 Host Cell Proteins Catalog # F1025

Intended Use

This kit is intended for use in determining the presence of host cell protein impurities in products manufactured by expression in C1 cells. Developed by Dyadic International, the C1 platform is a robust and versatile gene expression and protein production platform for manufacturing vaccines, antibodies, and other therapeutic treatments economically and in larger quantities to meet the growing demand for preventative and therapeutic biopharmaceuticals across the globe. The kit is for **Research and Manufacturing Use Only** and is not intended for diagnostic use in humans or animals.

Summary and Explanation

Recombinant expression by the C1 filamentous fungus *Thermothelomyces heterothallica* cell line is a relatively simple and cost-effective method for production of monoclonal antibodies, recombinant proteins, and vaccines. Many of these products are intended for use as therapeutic agents in humans and animals and, as such, must be highly purified. The manufacturing and purification process of these products leaves the potential for impurities by host cell proteins (HCPs) from C1 cells. Such impurities can reduce the efficacy of the therapeutic agent and result in adverse toxic or immunological reactions and thus it is desirable to reduce HCP impurities to the lowest levels practical.

This simple-to-use, objective, and semi-quantitative ELISA is a sensitive and specific method to aid in optimal purification process development, process control, and in routine quality control and product release testing. This kit is "generic" in the sense that it is intended to react with essentially all of the HCPs that could contaminate the product independent of the purification process. The antibodies have been generated against and affinity purified using C1 HCPs recovered from protein additive free C1 growth media. The antibodies used in this kit were characterized by Antibody Affinity Extraction (AAE) and Mass Spectrometry, demonstrating reactivity to the majority of HCPs.

Special procedures were utilized in the generation of these antibodies to ensure that low molecular weight and less immunogenic impurities as well as high molecular weight components would be represented. As such, this kit can be used as a process development tool to monitor the optimal removal of host cell impurities as well as in routine final product release.

This highly sensitive ELISA kit was qualified for testing of final product HCPs by using actual in-process and final drug substance samples. Each user of this kit is encouraged to perform a similar qualification study to demonstrate it meets their analytical needs. The suitability of this kit for a given sample type and product must be determined and qualified experimentally by each laboratory. If you deem a more process-specific assay necessary, Cygnus Technologies is available to apply its proven technologies to develop such antibodies and assays on a custom basis.

Principle of the Procedure

The C1 assay is a two-site immuno-enzymatic assay. Samples containing C1 HCPs are reacted simultaneously with a horseradish peroxidase (HRP) enzyme labeled anti-C1 antibody (goat polyclonal) in microtiter strips coated with an affinity purified capture anti-C1 antibody (goat polyclonal). The immunological reactions result in the formation of a sandwich complex of solid phase antibody-HCP-enzyme labeled antibody. The microtiter strips are washed to remove any unbound reactants. The substrate, tetramethylbenzidine (TMB) is then reacted. The amount of hydrolyzed substrate is read on a microtiter plate reader and is directly proportional to the concentration of C1 HCPs present.

Reagents & Materials Provided

Component	Product #
Anti-C1: HRP	F1026
Affinity purified goat antibody conjugated to HRP	
in a protein matrix with preservative. 1x12mL	
Anti-C1 coated microtiter strips	F1027
12x8 well strips in a bag with desiccant	
C1 HCP Standards	F1028
C1 HCPs in bovine serum albumin with	
preservative. Standards at 0, 3, 6, 12, 25, 50,	
100 and 200ng/mL. 1 mL/vial	
Stop Solution	F006
0.5M sulfuric acid. 1x12mL	
TMB Substrate	F005
3,3',5,5' Tetramethylbenzidine. 1x12mL	
Wash Concentrate (20X)	F004
Tris buffered saline with preservative. 1x50mL	

Materials & Equipment Required But Not Provided

- Microtiter plate reader spectrophotometer with dual wavelength capability at 450 & 650nm. (If your plate reader does not provide dual wavelength analysis you may read at just the 450nm wavelength.)
- Pipettors 50µL and 100µL
- Repeating or multichannel pipettor 100µL
- Microtiter plate rotator (400-600 rpm)
- Sample Diluent (recommended Cat # 1028)
- Distilled water
- 1 liter wash bottle for diluted wash solution

Storage & Stability

- All reagents should be stored at 2°C to 8°C for stability until the expiration date printed on the kit.
- After prolonged storage, you may notice a salt precipitate and/or yellowing of the wash concentrate. These changes will not impact assay performance. To dissolve the precipitate, mix the wash concentrate thoroughly and dilute as directed in the 'Preparation of Reagents' section.

Precautions

- For Research or Manufacturing use only.
- Stop reagent is 0.5M H₂SO₄. Avoid contact with eyes, skin, and clothing.
- This kit should only be used by qualified technicians.

Preparation of Reagents

- Bring all reagents to room temperature.
- Dilute 20x wash concentrate to 1x in 1 liter of distilled water, label with kit lot and expiration date, and store at 4°C.

Procedural Notes

 Complete washing of the plates to remove excess unreacted reagents is essential to good assay reproducibility and sensitivity. The manual wash procedure described below generally provides lower backgrounds, higher specific absorbance, and better precision than automated plate washers. If duplicate CVs are poor or the absorbance of the '0' standard is greater than 0.300, evaluate the plate washing procedure for proper performance.

F1025		C1 HCP Product Insert
CYG-LBL-01497	Rev: 00	Eff: 21 Mar 2024

Limitations

- Before relying exclusively on this assay to detect host cell proteins, each laboratory should qualify that the kit antibodies and assay procedure yield acceptable specificity, accuracy, and precision. A suggested protocol for this qualification can be obtained from our Technical Services Department or our web site.
- The standards used in this assay are comprised of C1 HCPs obtained after the culture of null C1 cells in protein free culture media. AAE and Mass Spectrometry analysis of the antibodies used in this kit demonstrates that they recognize the majority of distinct PAGE separated bands seen using silver staining of protein.
- Certain sample matrices may interfere in this assay. The standards used in this kit attempt to simulate typical sample protein and matrices. However, the potential exists that the product itself or other components in the sample matrix may result in either positive or negative interference in this assay. High or low pH, detergents, urea, high salt concentrations, and organic solvents are some of the known interference factors. It is advised to test all sample matrices for interference by diluting the 200ng/mL standard 1 part to 4 parts of the matrix containing no or very low HCP impurities. When assayed as an unknown, this diluted standard should give an added HCP value in the 32 to 48ng/mL range. Consult Cygnus Technologies' Technical Service Department for advice on how to quantitate the assay in problematic matrices.
- Avoid the assay of samples containing sodiumazide (NaN3) which will destroy the HRP activity of the conjugate and could result in the underestimation of HCP levels.

Assay Protocol

- The protocol specifies use of an approved orbital microtiter plate shaker for the immunological steps. These can be purchased from most laboratory supply companies. Do not shake during the 30minute substrate incubation step, as this may result in higher backgrounds and worse precision.
- Bring all reagents to room temperature.
- Set up plate spectrophotometer to read dual wavelength at 450nm for the test wavelength and ~650nm for the reference.
- Thorough washing is essential to proper performance of this assay. The manual method described in the assay protocol is preferred for best precision, sensitivity, and accuracy. A more detailed discussion of this procedure can be obtained from

our Technical Services Department or on our web site. In addition, a video demonstration of proper plate washing technique is available in the 'Technical Resources' section of our web site.

- All standards, controls, and samples should be assayed at least in duplicate.
- Maintain a repetitive timing sequence from well to well for all assay steps to ensure that each well's incubation times are the same.
- Make a work list for each assay to identify the location of each standard, control, and sample.
- It is recommended that your laboratory assay appropriate quality control samples in each run to ensure that all reagents and procedures are correct. You are strongly urged to make controls in your typical sample matrix using HCPs derived from your cell line. These controls can be aliquoted into single use vials and stored frozen for longterm stability.
- Strips should be read within 30 minutes after adding stop solution since color will fade over time.

Assay Protocol

1. Pipette 100µL of anti-C1: HRP (#F1026) into each well.

2. Pipette 50 μ L of standards (#F1028), controls and samples into wells indicated on work list.

3. Cover & incubate on orbital shaker at 400 - 600rpm for 1 hour at room temperature, 24°C <u>+</u> 4°C.

4. Dump contents of wells into waste. Blot and gently but firmly tap over absorbent paper to remove most of the residual liquid. Overly aggressive banging of the plate to remove all residual liquid is not necessary and may cause variable dissociation of antibody bound material resulting in lower ODs and worse precision. Fill wells generously to overflowing with diluted wash solution using a squirt bottle or by pipetting in ~350µL. Dump and tap again. Repeat for a total of 4 washes. Wipe off any liquid from the bottom outside of the microtiter wells as any residue can interfere in the reading step. Do not allow wash solution to remain in wells for longer than a few seconds. Do not allow wells to dry before adding substrate.

5. Pipette 100µL of TMB substrate (#F005).

6. Incubate at room temperature for 30 minutes. DO NOT SHAKE.

- 7. Pipette 100µL of Stop Solution (#F006).
- 8. Read absorbance at 450/650nm.

Example Data

Well #	Contents	Abs. at 450- 650nm	Mean Abs.	
H1	Zero Std	0.036	0.036	
H2	Zero Std	0.035	0.036	
G1	3ng/mL	0.108	0.108	
G2	3ng/mL	0.108	0.108	
F1	6ng/mL	0.179	0 170	
F2	6ng/mL	0.177	0.178	
E1	12ng/mL	0.335	0.326	
E2	12ng/mL	0.318		
D1	25ng/mL	0.627	0.629	
D2	25ng/mL	0.631		
C1	50ng/mL	1.186	1 100	
C2	50ng/mL	1.199	1.192	
B1	100ng/mL	1.894	1 000	
B2	100ng/mL	1.902	1.898	
A1	200ng/mL	2.850	2.854	
A2	200ng/mL	2.858	2.004	

Calculation of Results

The standards may be used to construct a standard curve with values reported in ng/mL "total immunoreactive HCP equivalents". This data reduction may be performed through computer methods using curve-fitting routines such as point-to-point, cubic spline, or 4 parameter logistic fit. Do not use linear regression analysis to interpolate values for samples as this may lead to significant inaccuracies!

Quality Control

- Precision on duplicate samples should yield average % coefficients of variation of less than 10% for samples in the range of 6-200ng/mL. CVs for samples less than 6ng/mL may be greater than 10%.
- It is recommended that each laboratory assay appropriate quality control samples in each run to ensure that all reagents and procedures are correct.

Performance Characteristics

Cvanus Technologies has gualified this assay by conventional criteria as indicated below. A copy of this qualification report can be requested on our web site by clicking "Request a Qualification Summary" on the product page. This gualification is generic in nature and is intended to supplement but not replace certain user and product specific gualification and gualification that should be performed by each laboratory. At a minimum, each laboratory is urged to perform a spike and recovery study in their sample types. In addition, any of your sample types containing process derived HCPs within or above the analytical range of this assay should be evaluated for dilutional linearity to ensure that the assay is accurate and has sufficient antibody excess for your particular HCPs. Each laboratory and technician should also demonstrate competency in the assay by performing a precision study similar to that described below. A more detailed discussion of recommended user gualification protocols can be requested by contacting our Technical Services Department or on our web site.

Sensitivity

The lower limit of detection (LOD) is defined as that concentration corresponding to a signal three standard deviations above the mean of the zero standard. LOD is \sim 1 ng/mL.

The lower limit of quantitation (**LLOQ**) is defined as the lowest concentration where concentration coefficients of variation (CVs) are less than 20%. The LLOQ is \sim 3 ng/mL.

Specificity/Cross-Reactivity

Cross reactivity to non-HCP components has not been extensively investigated with this kit. You should evaluate components in your samples for positive interferences such as cross reactivity and non-specific binding. Negative interference studies are described below.

Precision

Both intra (n=20 replicates) and inter-assay (n=10 assays) precision were determined on 4 controls with low (~3.75 ng/mL), low-middle (~20 ng/mL), high-middle (~75 ng/mL), and high (~150 ng/mL) concentrations. The % CV is the standard deviation divided by the mean and multiplied by 100.

Pool	Intra assay CV	Inter assay CV
Low	7.3%	4.9%
Low-middle	9.3%	4.5%
Middle	7.0%	5.0%
High	8.0%	3.4%

F1025		C1 HCP Product Insert
CYG-LBL-01497	Rev: 00	Eff: 21 Mar 2024

Recovery/Interference Studies

In-process and final formulation drug substances were evaluated by adding known amounts of C1 HCP preparation used to make the standards in this kit. All of these samples yielded acceptable recovery defined as between 80-120%. The standards used in this kit contain 8mg/mL of bovine serum albumin intended to simulate non-specific protein effects of most sample proteins. However, very high concentrations of some products may interfere in the accurate measurement of HCPs. In general, extremes in pH (less than 5.0 and greater than 8.5), high salt concentration, high polysaccharide concentrations, urea, organic solvents, and most detergents can cause under-recovery. Each user should qualify that their sample matrices yield accurate recovery. Such an experiment can be performed by diluting the 200ng/mL standard provided with this kit into the sample matrix in question as described in the "Limitations" section.

Ordering Information/ Customer Service

Cygnus Technologies also offers kits for the extraction and detection of Host Cell DNA. The following kits are available:

Residual Host Cell DNA extraction:

Cat # D100W, DNA Extraction Kit in 96 deep well plate Cat # D100T, DNA Extraction Kit in microfuge tubes

To place an order or to obtain additional product information contact *Cygnus Technologies*:

www.cygnustechnologies.com Cygnus Technologies, LLC 1523 Olde Waterford Way Leland, NC 28451 USA Tel: 910-454-9442

Email for all Order inquiries: orders@cygnustechnologies.com

Email for Technical Support: techsupport@cygnustechnologies.com